# **OWNER'S MANUAL**

This manual contains important safety information: read it carefully.

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NEVER OPERATE THIS ATV IF YOU ARE UNDER AGE 16.

# INTRODUCTION

This manual will provide you with a clear understanding of the details and operation of this vehicle.

This manual includes all safety information. It provides information necessary to ride your vehicle. It also includes basic service and inspection procedures.

#### AN IMPORTANT SAFETY MESSAGE :

- READ THIS MANUAL CAREFULLY AND COMPLETELY BEFORE OPERATING YOUR VEHICLE. MAKE SURE YOU UNDERSTAND ALL INSTRUCTIONS.
- PAY CLOSE ATTENTION TO THE WARNING AND CAUTION LABELS ON THE VEHICLE.
- NEVER OPERATE AN ATV WITHOUT PROPER TRAINING OR INSTRUCTION.
- NEVER OPERATE THIS ATV IF YOU ARE UNDER AGE 16.

### **IMPORTANT MANUAL INFORMATION :**

FAILURE TO FOLLOW THE WARNINGS CONTAINED IN THIS MANUAL CAN RESULT IN SERIOUS INJURY OR DEATH.

Particularly important information is distinguished in this manual by the following notations:

ATTENTION:	the Safety Alert Symbol means ATTENTION! BE ALERT! YOUR SAFETY IS INVOLVED!
WARNING:	failure to follow WARNING instructions could result in severe injury or death to the vehicle operator, a bystander or a person inspecting or repairing the vehicle.
CAUTION :	a CAUTION indicates special precautions that must be taken to avoid damage to the vehicle.
NOTE:	a NOTE provides key information to make procedures easier or clearer.

# **IMPORTANT WARNING**

This vehicle has been projected and built for the off-rode use. The employment on asphalted roads and on roads opened to traffic needs of some precautions.

This ATV is in specification with both the noise levels laws and the standards for spark arrested on exhaust box, in force for the off-rode vehicle at the building moment.

Please, check the laws, which regulate the local circulation, before using the vehicle.

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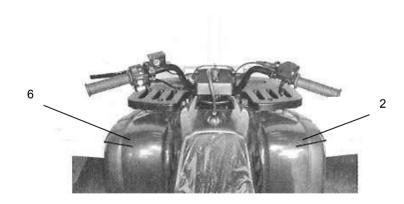
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## LOCATION OF THE "WARNING AND SPECIFICATION LABELS"

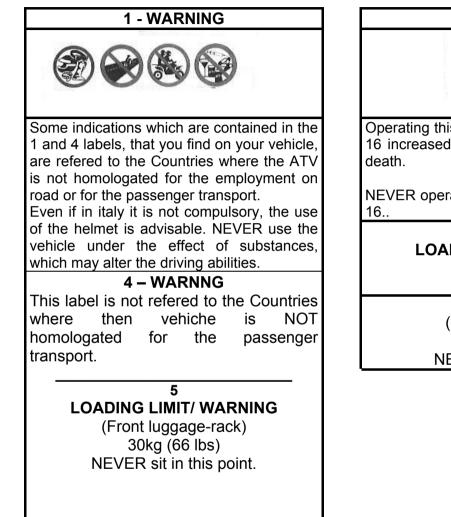


Read and understand all of the labels on your quad. They contain important informations for safe and proper operation of your quad.

In case of doubt, consult the distributor or an authorized dealer.



Never remove any labels from your quad. If a label becomes difficult to read or comes off, a replacement label is available from your dealer..



3 - WARNING
Improper tire pressure or overloading can cause
loss of control.
Loss of control can result in severe injury or death.
OPERATING TIRE PRESSURE: set with tires
cold.
Recommended:
FRONT 0,25 bar = kgf/cm².
REAR 0,25 bar = $kgf/cm^2$ .
Minimum
FRONT 0,22 bar = $kgf/cm^2$ .
REAR 0,22 bar = kgf/cm <sup>2</sup> .
<ul> <li>Never set tire pressure bellow minumum. It could cause the tire to dislodge from the rim.</li> </ul>
LOADING/TRAILER TOWING
CHECK IF THE TOWING OF A BARROW IS
ALLOWED.
• Cargo or a trailer can affect stability and
handling. Read owner's manual before loading or
towing.
<ul> <li>When loading with cargo or towing a trailer,</li> </ul>
reduce speed and allow more room to stop.
Avoid hills and rough terrain.
Maximum Vehicle Load: 180 kg, (396 lbs),
includes weight of operator, cargo and
accessories (and if applicable, trailer tongue
weight).

#### SECURITY INFORMATIONS

#### WHEN YOU DRIVE AN ATV YOU MUST BE VERY CAREFUL

An ATV reacts differently from the other vehicles, like motocycle and cars. The wrong use may cause rapidly a crash or the tipping, both during the normal manoeuvres and bending or overtaking hills and obstacles.

### THE NON-OBSERVANCE OF THE FOLLOWING DIRECTIONS COULD CAUSE SERIOUS INJURIES

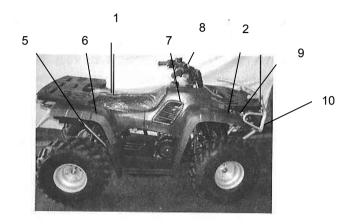
- Read carefully the manual and the labels, following the procedures which are described.
- NEVER use an ATV without an adequate period of apprenticeship.
- If you are under the age of 16, you should not use an ATV with a higher displacement than 50 cc.
- The passenger transport needs more caution.
- Driving on roads opened to traffic or on asphalted surfaces, needs a particular care.
- It is advisable the use of the helmet und of adequate cloaths, which are composed by gloves, robust shues, a jacket with sleeves and long trousers.
- NEVER use the vehicle, after having substances, which may alter the driving ability
- Do not drive , keeping an excessive speed, compared to your abilities and to the route conditions.
- NEVER do jumps, rearings, or other acrobatics.

- Always check your ATV, before using it, to verify its security during the emploi.
- Using the ATV, always keep both the hands on the handlebar and the feet on the running boards.
- Do not use the ATV in rivers with strong currents or in deeper waters than 25 cm. (10 inch.).
- Always use tires of the type and of the measures, which are specified in this manual and pump them at the pressures indicated in the manual.
- Do not change the ATV, installing or using unsuitable accessories.
- Do not exceed the loading capacity, which is established for your ATV. The loading must be suitably arranged and fixed. Regulate the speed and follow the instructions of this manual, reguarding the loading and the towing of a barrow. Keep a bigger security distance in case of braking.

#### WARNING

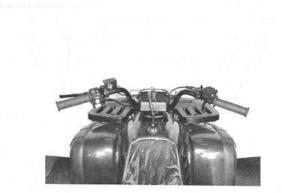
- Always switch off the engine, during the refuelling.
- Do not start the engine or drive the vehicle in closed places to avoid potential risks.

## **DESCRIPTION AND MACHINE IDENTIFICATION**



3 4





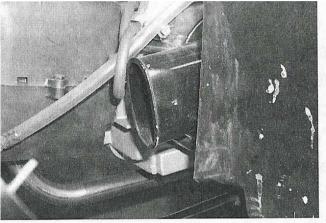
- Battery
   Headlight
- 3. Seat lock
- Rear bumper
   Handlebar
- 6. Rear brake lever
- 7. Main swutch
- 8. Throttle lever
- 9. Speed limiter
   10. Front brake lever

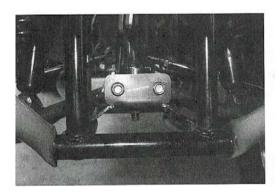
## **IDENTIFICATION NUMBERS RECORD**

Record the vehicle identification number and engine I.D. number in the spaces provided for assistance when ordering spare parts from dealer or for reference in case the vehicle is stolen.

1. VEHICLE IDENTIFICATION NUMBER

2. ENGINE I.D. NUMBER





The vehicle identification number is stamped on the frame.

**Note**: The vehicle identification number is used to identify your ATV. The information of vehicle identification number and engine I.D. number will be needed to order spare parts from your dealer.

# **CONTROL FUNCTIONS**

#### Main switch

Functions of the respective switch positions are as follows:

**ON**: Engine can be started only at this position and the headlight and taillight come on when the light switch is on.

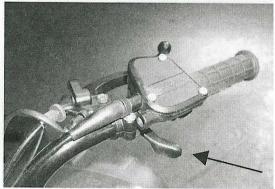
**OFF**: All electrical circuits are switched off. The key can be remove in this position.

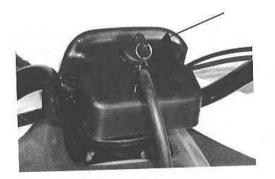
### **Throttle Lever**

Once the engine is running, movement of the throttle lever will increase the engine speed.

Regulate the speed of the engine by varying the throttle position. Because the throttle is spring-loaded, the engine will decelerate, and the engine will return to an idle any time the finger is removed from the throttle lever.

Before starting the engine, check the throttle to be sure it is operating smoothly. Make sure it returns to the idle position as soon as the lever is released.





#### Handlebar switches



3

- 2
- 1. Engine stop button

1

- 2. Lights switch
- 3. Start button

#### Engine stop button

The engine stop button checks the switching on and it can be used every time it is necessary to stop the motor, above all in case of emergency.

The motor cannot be started or works when the stop button is located in the ...... position.

#### Start button

Pressing this button, the starter starts the motor.

### CAUTION:

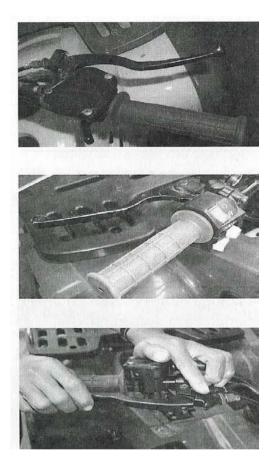
See starting instructions prior to starting engine.

#### Lights switch

Turn the lights switch to the position ON to switch on the position lights and the rear-light.

### CAUTION:

Do not use the half-lights when the motor is stopped for more then 20 minutes. The battery could discharge and for this reason the starter may not work correctly. If it will happen, remove the battery and recharge it.



#### **Front brake lever** The front brake is located on the right handlebar. Pull it toward the handlebar to apply the front brake or parking brake.

#### Foot brake pedal

The brake pedal is located on the rigth side of the vehicle. Push down on the pedal to apply the rear brake.

#### **Parking Brake**

Apply the brake lever while pushing the stopper, then push in the stopper to apply the parking brake.

Squeeze the front brake lever to release the parking brake.

#### **Speed limiter**

The speed limiter keeps the throttle from fully opening, even when the throttle lever is pushed to the maximum. Screwing in the adjuster limits the maximum engine power available and decreases the maximum speed of the ATV.

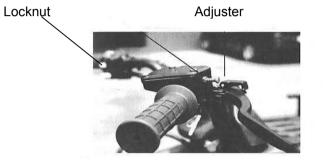


To remove the seat, pull the seat lock lever upward and pull up the seat at the rear.



To install the seat, insert the lobe on the seat front into the receptable on the frame and push down the seat at the rear.





#### WARNING:

Do not turn the speed adjuster out more than 12 mm. Always make sure the throttle lever free play is  $3\sim5$ mm (0,12~0,20in.).

### Fuel tank cap

Remove the fuel tank cap by turning it counterclockwise. Automotive gasoline with octane number of 91 or higher may be used.

After refueling, be sure to tighten the tank cap firmly.

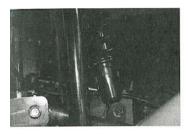


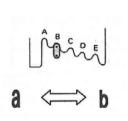
### Front shock absorber adjustment

The spring preload can be adjusted to suit the vehicle's load and riding conditions.

Spring preload adjustment :

To increase the spring preload, turn the adjuster in direction a. To decrease the spring preloaded, turn the adjuster in direction b.





Standard position: A A—Minimum (Soft)

E—Maximum (Hard)

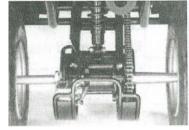
### Rear shock absorber adjustment

The spring preload can be adjusted to suit the vehicle's load and riding conditions.

Spring preload adjustment :

To increase the spring preload, turn the adjuster in direction a.

To decrease the spring preload, turn the adjuster i direction b.



≕> h

Standard position: A **WARNING**:

Uneven adjustment on different sides can cause poor handling and loss of stability.

## **PRE-OPEATION CHECKS**

Before using this ATV, check the following points:

ITEM	ROUTINE
Brakes	Check operation, free plqy, fluid level and fluid leakage.
	Fill with DOT 4 (or DOT 3) brake fluid if necessary.
Parking brake	Check operation, condition and cable free play.
Fuel tank	Check fuel level.
	Fill with fuel if necessary.
Engine oil	Check oil level.
	Fill with oil if necessary.
Throttle	Check for proper throttle cable operation.
Wheels and tires	Check tire pressure, wear and damage.
Fittings and Fasteners	Check all fittings and fasteners.
Lights	Check for proper operation.
Batteriy	Check fluid level.
	Fill with didtilled water if necessary.

### ATTENTION:

Always check each item in the above list prior to operating your ATV.

#### Front and rear brakes

- 1. Check the operation and free play of the levers and pedal. They should move smoothly and there should be a firm feeling when the brakes are applied. If not, have the vehicle inspected by your dealer.
- Brake fluid level.
   Check the brake fluid level. Add fluid if necessary. Recommended brake fluid: DOT 4.
   NOTE: If DOT 4 is not available. DOT 3 can be used.
  - 3. Brake fluid leakage.

Check to see if any brake fluid is leaking out of the pipe joints or master cylinder.

Apply the brakes firmly for one minute. If there is any leaking, have the vehicle inspected by your dealer. 4. Brake operation

Test the brakes at slow speed after starting to make sure they are working properly. If the brakes do not provide proper braking performance, inspect the brake pads for wear.

### Fuel:

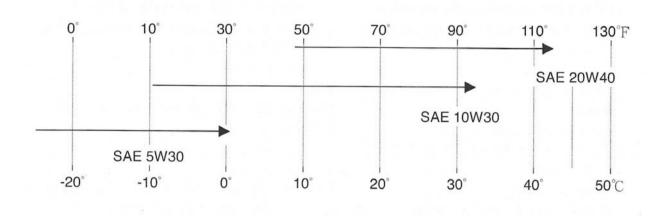
Make sure there is sufficient fuel in the tank. Fuel tank capacity: Total: 5,6 L (1,5 gal.)

The engine has been designed to use regular gasoline with RON of 91 or higher.

### Engine oil:

Make sure the engine oil is at the specified level. Add oil if necessary.

Recommended oil:



Recommended engine oil classification: API Service SE, SF, SG type or higher.

**ATTENTION**: Do not add any anti-friction modifier to ensure proper clutch function.

Oil quantity in engine: 1L (1 gt.).

#### Throttle lever:

Check to see that the throttle lever operate correctly. It must open smoothly and spring back to idle position when released. Repair if necessary for proper operation.

### Lights:

Check the headlight and taillight to make sure they are in working condition. Repair if necessary for proper operation.

### Switches:

Check the operation of the headlight switch, engine stop switch and any other switches. Repair if necessary for proper operation.

### Battery:

Check fluid level and top-off if necessary. Use only distilled water if refilling.

### Tires:

In order to have the highest efficienty & safety operation, please pay attention to

The follows:

1 Use the following tires:

	Measure
Front	21x7x10
Rear	22x10x8

2. The tires should be set to the recommended pressure. Recommended tire pressure:

Front 25 Kpa (0,25kgf/cm<sup>2</sup>, 3,6 psi) Rear 25 kPa (0,25kgf/cm<sup>2</sup>, 3,6 psi) Check and adjust tire pressures when the tires are cold. Tire pressures must be equal on both sides.

- Tire pressure below the minimumspecified could cause the tire to dislodge from the rim under severe riding conditions. Minimums tire pressure: Front 0,22 kPa (0,22kgf/cm<sup>2</sup>, 3,2 psi) Rear 0,22 kPa (0,22kgf/cm<sup>2</sup>, 3,2 psi)
- 4. ATTENTION! Use no more than the following pressures when seating the tire beads. Front 250 kPa (2,5 kgf/cm<sup>2</sup>, 3,6 psi) Rear 250 kPa (2,5 kgf/cm<sup>2</sup>, 3,6 psi) Higher pressures may cause the tire to burst. Inflate the tires very slowly and carefully. Fast inflation could cause the tire to burst.
- 5. The wear limit

When the tire groove decreases to 3 mm (0,12 in.) due to wear, replace the tire.

# OPERATION

### WARNING:

Operation ATV without being familiar with all controls is extremely dangerilous.

Freezing control cables in cold weather is extremely dangerous. Make sure everything is work smoothly before starting.

To start out:

1. Release the throttle lever.

### ATTENTION:

Always close the throttle while shifting gears. Otherwise, damage to the engine and drive train may result. CAUTION:

This procedure must be used on all the ATV models (includes the 125 with automatic gear) to go into reverse: the vehicle must be motionless and the engine should run at minimum revolutions otherwise it may damage the transmission.

HOW TO USE THE GEAR (ONLY FOR THE 200 MODEL).

### To accelerate:

- 2. Open the throttle gradually.
- 3. Once the vehicle has attained adequate speed, release the throttle lever.

- 4. Shift into second gear and release the shift pedal.
- 5. Open the throttle gradually.
- 6. Follow the same procedure when shifting to the next higher gear.

### To decelerate:

When slowing down or stopping, release the throttle and apply the brakes smoothly and evenly. As you slow down, shift to a lower gear.

Be sure that the engine has sufficiently slowed before enaging a lower gear.

### **ENGINE BRAKE-IN**

**ATTENTION:** The first 20 Hrs for engine break-in is very important, never exceed the funning condition listed below:

#### 1. 0-10 hours:

Avoid continuous operation above half throttle.

Allow a cooling off perod of live to ten minutes after every hour of operation. Vary the speed of the vehicle from time to time. Do not operate it at one set throttle position.

#### 2. 10-20 hours:

Avoid prolonged operation above <sup>3</sup>/<sub>4</sub> throttle.

Rev the vehicle freely through the gears but do not use full throttle at any time.

### 3. After break-in

Avoid prolonged full throttle operation. Vary speeds occasionally.

#### Parking:

When parking, stop the engine and shift into neutral. Turn the fuel cock to "OFF" and apply the parking brake.

#### Parking on a slope:

Avoid parking on slopes. If you must park on an incline, put the engine ina low gear, apply the parking brake, and block the wheels with rocks or other objects.

#### ATTENTION: MAXIMUM LOADING LIMIT

Vehicle loading limit (total weight of cargo, rider and accessoires, and tongue weight): 150 kg. (264 lb).

# PERIODIC SERVICE

# PERIODIC SERVICE/LUBRIFICATION

	ROUTINE	INITIAL			EVERY	
ITEM		1 month	3 months	6 months	6 months	s 1 year
Valves	Check valve clearance Adjust if necessary	Х		X	х	x
Spark plug	Check condition Adjust gap and clean Replace if necessary	х	x	х	х	x
Air filter	Clean Replace if necessary		(M	Every 20 ~ lore often in we	40 hours t or dust areas	.)
Carburetor	Check idle speed/starter operation Adjust if necessary		x	x	х	X
Cylinder head cover breather sy stem	Check breather hose for cracks or damage Replace if necessary			х	х	х
Exhaust system	Check leakage Retighten if necessary Replace gasket if necessary			х	х	Х

ITEM	ROUTINE	INITIAL			EVERY	
		1 month	3 months	6 months	6 months	1 year
Fuel line	Check fuel hose for cracks or damage Replace if necessary			x	х	x
Engine oil	Check oil level weekly Replace (Warm engine before draining.)	x		x	х	x
Engine oil strainer	Clean	x		X		X
Brake	Check operation/fluid leakage Correct if necessary	Х	Х	х	Х	х
Tires	Check pressure and wear Replace if damaged	x	x	x	Х	x
Wheel bearings	Check bearing assembly for looseness/damaged Replace if damaged	x		х	Х	х
Steering system	Check operation Replace if damaged Check toe-in Adjust if necessary	x	х	x	Х	x

ITEM	ROUTINE		INITIAL		EVERY	
		1 month	3 months	6 months	6 months	1 year
Battery	Check specific gravity Check that the breather hose is positioned properly Check liquid height	х	x	x	x	x

WARNING:

Never service the engine while still running!

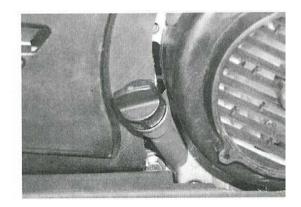
### Engine oil

- 1. Engine oil level measurement
- a. Place the vehicle on a level place.
- b. Warm up the engine for several minutes and stop it.
- c. Wait a few minutes until the oil level settles before checking.
- d. Remove the dipstick and wipe it off with a clean rang. Insert the dipstick in the filter hole without screwing it in.
- e. Remove the dipstick and insect the oil level.
- f. The oil level should be between the maximum and minimum marks. If the level is low, add oil to raise it to raise it to the proper level.

### CAUTION:

Be sure no foreign material enters the crankcase.

- 2. Engine oil replacement and oil strainer cleaning
  - a. Place the vehicle on a level place.
  - b. Warm up the engine for several minutes and stop it.
  - c. Place a container under the engine.
  - d. Remove the dipstick and drain plug to drain the oil.



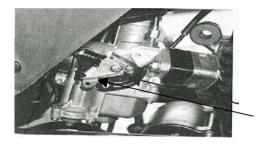
#### Idle speed adjustment

**NOTE**: for this operation a diagnostic instrument must be used (Revolution counter).

1. Start the engine and warm it up for a few minutes at approximately 1,000 to 2,000 r/min. Occasionally rev the engine to 4,000 to 5,000 r/min. The engine is warm when it quickly responds to the throttle.

2. Connect the tachometer and set the idle to the specified idling speed by adjusting the throttle stop screw. Turn the screw into increase engine speed, and out to decrease engine speed.

SPECIFIED IDLE SPEED: 1.700 rpm +/- 100



#### Throttle lever adjustment

**NOTE**: Adjust the engine idling speed before adjusting the throttle lever free play.

- 1. Loosen the locknut.
- 2. Turn the adjusting bolt until the throttle lever free play is  $3 \sim 5 \text{ mm} (0,12 \sim 0,20 \text{ in}).$
- 3. Tighten the locknut.



- 1. Locknut 2. Adjusting bolt
  - a. 3-5 mm. (0.12-0.20 in.)

### Inspecting the brake fluid level

Insufficient brake fluid may let air enter the brake system, possibly causing the brakes to become ineffective. Bofore riding, check that the brake fluid is above the lower level and replenish when necessary. Use only the designated quality brake fluid.

Recommended brake fluid DOT 4.

### NOTE:

If DOT 4 is not available, DOT 3 can be used.

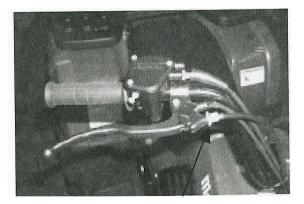
### Front brake lever free play adjustment

The front brake lever free play should be  $20 \sim 25 \text{ mm} (0.80 \sim 1.0 \text{ in})$ . If the free play is incorrect, adjust it as follows.

**1.** Adjust the screw under the brake lever with finger. Adjust same turns of screw on both side of brake.



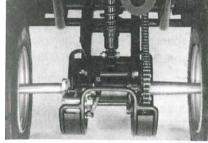
1. minimum level mark "LOWER"



#### **Brake level lubrification**

Lubrificate the pivot of each lever and pedal. Use SAE 10W30 motor oil.

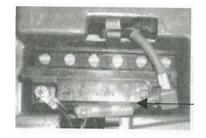
### **Drive Chain Adjustment**



- 1. Unlock the fastening screw of swing arm.
- 2. Swing the rear axle bearing holder back and forth to reach suitable chain tension.
- 3. Lock the fastening screw of swing arm.

#### Fuse replacement

If the fuse is blown. Turn off the main sw itch and install a new fuse of the specified amperage. Then turn on the switches. If the fuse immediately blows again, consult your dealer. Specified fuse: 30 A.



1. Main fuse

#### WARNING:

Never use an improper fuse.

An improper fuse can cause damage to the electrical system which could lead to a fire.

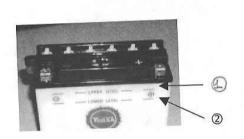
#### CAUTION:

To prevent accidental short-circuiting, turn off the main switch when checking or replacing a fuse.

### Replacing the battery fluid

A poorly maintained battery will corrode and discharge quickly. The battery fluid should be checked at least once a month.

1. The level should be between the upper and lower level marks. Use only distilled water if refilling is necessary.



1) Maximum level mark "UPPER LEVEL".

2) Minimum level mark "MINIMUM LEVEL".

### Replacing the headlight bulb

If the headlight bulb is burnt, remove the headlight unit assembly, take out the defective bulb and replace a new one.

## Spank plug inspection

#### NOTE:

STANDARD spark plug: NGK or CHAMPION Spark plug gap: 0.6-0.7 mm. (0.024-0.028 in.)

### Air filter cleaning

- 1. Remove the seat.
- 2. Remove the air filter case cover.
- 3. Remove the air filter element, and separate it from the guide.
- 4. Blow the dust on element with air or replace it.

# **TECHNICAL CHARACTERISTICS**

MODEL	QUAD DX125
Dimensions:	
Overall length	1,660 mm
Overall width	900 mm
Overall height	1,070 mm
Wheel base	750 mm
Minimum ground clearance	1,090 mm
Minimum turning radius	150 mm
Basic weight:	
WITH OIL AND FULL FUEL TANK	150 kg
Engine:	
Engine type	Forced air-cooled, 4 stroke, OHC
Cylinder arrangement	Forward inclined single cylinder
Displacement	124 CC
Bore x stroke	52,4 x 57,8 mm
Compression ratio	9,4 : 1
Starting system	Electric starter / kick starter
Lubrification system	Wet pump

MODEL	QUAD DX125			
Engine oil:				
	0° 10' 30° 50° 70° 90° 110° 130°F SAE 20W40			
	SAE 5W30 -20° -10° 0° 10° 20° 30° 40° 50°C			
Recommended engine oil classification :	Type API Service SE,SF,SG or higher.			
Quantity	1.0 L.			
Air filter:	Dry element			
Fuel:				
Туре	Unleaded fuel			
Fuel tank capacity	5,6 L			
Carburetor:				
Type/quantity Manufacturer	Keihin/Reinmech PD-24D			
Spark plug:				
Type/Manufacturer	NGK or Champion			
Spark plug gap	0.6-0.7 mm			

MODEL		QUAD DX125
Chassis:		
Frame type		En tubes an acier à haute résistance
Caster angle		<b>4</b> °
Transmission:		
Primary reduction	system	CVT
Secondary reduct	tion system	Chain
Secondary reduct	tion ratio	Z 17-34
Transmission type	e	Automatic
Tire:		
Туре		Tubeless
Size		Front AT 20 x 7-8" Rear AT 20 x 9-8"
Brake:		
Front brake	Туре	Dual drum brake
	Operation	Right hand operation
Rear brake Type		Single disc brake
Operation		Left hand operation
Suspension:	L	
Front suspension		Single wishbone
Rear suspension		Swing-arm

MODEL	QUAD DX125
Shock absorber:	
Front	Coil spring/Oil damper
Rear	Coil spring/Oil damper
Wheel travel:	
Front	150 mm
Rear	180 mm
Electrical:	
Ignition system	CDI
Generator system	CDI magneto
Battery/ type/voltage/capacity	12V-
Bulb voltage, wattage x quantity:	
Headlight	12V, 30w/30W x 2
Taillight	12V, 7,5W x 1

# MAINTENANCE RECORD

Copies of work orders and/or receipts for parts you purchase and install will be required to document maintenance done in accordance with the warranty. The chart below is printed only as a reminder to you that the maintenance work is required. It is not acceptable proof of maintenance work.

MAINTENANCE INTERVAL	DATE OF SERVICE	MILEAGE	SERVICING DEALER NAME AND ADDRESS	REMARKS
1 month				
2 months				
3 months				
4 months				
5 months				
6 months				
12 months				
18 months				
24 months				
30 months				
36 months				
48 months				
54 months				
60 months				

**CAUTION:** to improve the product, the builder reserve to change the building characteristics, without the notice duty. If your vehicle building characteristics would be different than what is described in the previous pages or in case of doubt during the consultation of this manual, address to the dealer or to an authorized assistance center.